

Work Order ID 150669

Monday, August 29, 2016 2:57:55 PM

150669

Page 1

Item ID: D2747 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Set Screw
Start Date: 8/24/2016 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 8/29/2016 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2747	Rev B								
100	PURCHASING	0.00							DAS 13 9-89
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>33481</u> 3/8"-24 UNF SS Set Screw 7/8" to 1" longPossible Supplie: McMaster CarrP/N:92311A639Material release note required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.17							
Packaging	Ensure material release note is attached								
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

50

AUG 30 2016

50x 8p/6 9-6

(50)

DAS
38
9-89
SEP 07 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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OTHER : ☐																					

Work Order ID 150669

Monday, August 29, 2016 2:57:55 PM

150669

Page 2

Item ID: D2747

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Set Screw

Start Date: 8/24/2016 Start Qty: 50.00 *50*

Cust Item ID:

Required Date: 8/29/2016 Req'd Qty: 50.00 *50*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Sto12A</u>	0.00							
130									
Packaging	Memo	0.08				50	DAS 6 9-89	SEP 07 2016	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.83					DAS 21 9-89	SEP 08 2016	
Quality Control									

DAS
21
9-89

SEP 07 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Monday, August 29, 2016 2:57:54 PM

Page 1
/

Work Order ID: 150669

150669

Parent Item: D2747

D2747

Parent Item Name: Set Screw

Start Date: 8/24/2016

Required Date: 8/29/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B05.08.22ReformatKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
92311A639		Purchased		No			Each	0.0000		50			
92311A639									**				
SS SET SCREW													

50x 8016-9-6.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

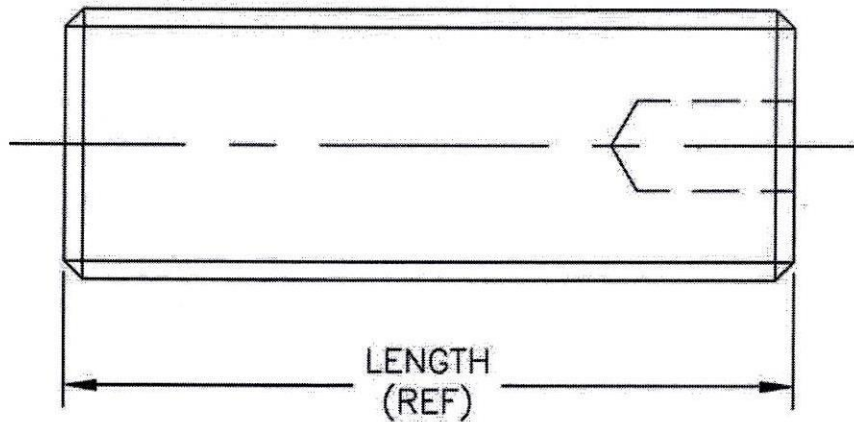
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Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER :																						
Misidentified ☐	☐	Past Due ☐																							

DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09		TITLE SET SCREW	SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

RELEASED
05.08.09 [Signature]



D2747 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W0150608

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33481**

Purchase Order Date 8/30/2016

PO Print Date 8/30/2016

Page Number 3 of 6

Order From :

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

VU-MCM001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 330 995 5500

Ship To Contact

Ship To Phone

Ship Via: Purolator ground ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

6	6718K52	Fitting, Quick Disconnect	9/2/2016	4.00	\$5.81	\$23.24
			Yes	Each		
			9/2/2016			

AS PER DWG D4182 REV. B
B150655

Line Total: \$23.24

7	92311A639	SS SET SCREW	9/2/2016	50.00	\$0.63	\$31.45
			Yes	Each		
			9/2/2016			

AS PER DWG D2747 REV. B
B150669

Line Total: \$31.45

8	95606A170	Washer	9/2/2016	100.00	\$0.09	\$8.60
			Yes	Each		
			9/2/2016			

AS PER DWG D3631 REV. A
B150675

Line Total: \$8.60

Note:

8/30/2016



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO33481

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7924498-01

Page 1 of 1

08/30/2016

Line	Product	Ordered	Shipped
2	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Ball Thick	10 Each	10
3	97395A451 Corrosion Resistant Dowel Pin, Type 316 Stainless Steel, 1/8" Diameter, 3/4" Length, Packs of 10	5 Packs	5
4	6605K56 Hook and Loop Cable Ties, 24" Overall LG. , Meets UL 94V2, Packs of 5	2 Packs	2
5	91525A120 316 Stainless Steel Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1" OD, Packs of 25	2 Packs	2
6	6718K52 303 Stainless Steel Indust-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	4 Each	4
7	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10	5 Packs	5
8	95606A170 Nylon Plastic Washer, for 7/16" Screw Size, 0.5" ID, 0.688" OD, Off-White, Packs of 100	1 Pack	1
9	7467A26 3M Adhesive Cartridge, DP460 High Strength Epoxy, 1.25 Ounces	12 Each	12
10	9438K1 Food-Grade Antiseize Lubricant, 1 lbs. Brush-Top Can	1 Each	1
11	6718K88 303 Stainless Steel Indust-Shape Air Hose Coupling, Size 3/8, Sleeve-Lock Socket, 3/8" ID	2 Each	2
12	91251A440 Black-Oxide Alloy Steel Socket Head Cap Screw, 1/4"-28 Thread, 3/4" Length, Packs of 50	1 Pack	1
13	47505A746 Nylon Mesh Sanding Belt for Cleaning, and Polishing, 6" Wide, 48" Long, Medium Grade	3 Each	3
14	4714A732 High Performance Multipurpose Sanding Belt, 80 Grit, 6" Wide, 48" Long	6 Each	6
15	4714A732 High Performance Multipurpose Sanding Belt, 120 Grit, 6" Wide, 48" Long	6 Each	6

Expected to ship

1	3543T77 High-Strength 301 Stainless Steel Sheet, with Certificate, Full Hard, 0.029" Thick, 12" X 36"	2 Each	2 to ship by 09/13
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Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 9. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 77017772
Purchase Order: PO33481
Release:
McMaster-Carr Number: 7924498-01

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
6	6718K52 303 Stainless Steel Indust-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End Country of Origin: United States Schedule B #: 848190 ECCN #: 2B999 NLR	4 EA	\$5.81	\$23.24
7	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	5 PK	\$6.29	\$31.45
8	95606A170 Nylon Plastic Washer, for 7/16" Screw Size, 0.5" ID, 0.688" OD, Off-White, Packs of 100 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 PK	\$8.60	\$8.60
9	7467A26 3M Adhesive Cartridge, DP460 High Strength Epoxy, 1.25 Ounces Country of Origin: United States Schedule B #: 350610 ECCN #: EAR99 NLR	12 EA	\$24.96	\$299.52
10	9438K1 Food-Grade Antiseize Lubricant, 1 lbs. Brush-Top Can Country of Origin: United States Schedule B #: 271099 ECCN #: EAR99 NLR	1 EA	\$23.57	\$23.57
11	6718K88 303 Stainless Steel Indust-Shape Air Hose Coupling, Size 3/8, Sleeve-Lock Socket, 3/8" ID Country of Origin: United States Schedule B #: 848120 ECCN #: 2B999 NLR	2 EA	\$45.19	\$90.38
12	91251A440 Black-Oxide Alloy Steel Socket Head Cap Screw, 1/4"-28 Thread, 3/4" Length, Packs of 50 Country of Origin: United States Schedule B #: 731815 ECCN #: EAR99 NLR	1 PK	\$7.69	\$7.69
13	47505A746 Nylon Mesh Sanding Belt for Cleaning, and Polishing, 6" Wide, 48" Long, Medium Grade Country of Origin: United Kingdom Schedule B #: 680530 ECCN #: EAR99 NLR	3 EA	\$60.78	\$182.34
14	4714A732 High Performance Multipurpose Sanding Belt, 80 Grit, 6" Wide, 48" Long Country of Origin: Germany Schedule B #: 680510 ECCN #: EAR99 NLR	6 EA	\$10.96	\$65.76
15	4714A732 High Performance Multipurpose Sanding Belt, 120 Grit, 6" Wide, 48" Long Country of Origin: Germany Schedule B #: 680510 ECCN #: EAR99 NLR	6 EA	\$9.44	\$56.64
	NOTE The U.S. Department of Transportation regulates the shipping of line 9. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			

Number of Packages: 1

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